

# Contents

<b>1</b>	<b>Introduction</b>	<b>1</b>
<b>2</b>	<b>Design Process and Its Fundamentals</b>	<b>5</b>
2.1	Life Cycle of Electronic Products	5
2.2	Design and Development Process	6
2.3	Guidance for Product Planning, Design and Development	8
2.3.1	Planning Development Work	10
2.3.2	Information Flow	10
2.3.3	Feasibility Study During Product Planning	12
2.3.4	Task Definition and Conceptual Stage	12
2.3.5	Functional Specification	14
2.3.6	Scheduling	15
2.4	Technical Drawings	17
2.5	Circuit Diagrams	22
2.6	Computer-Aided Design (CAD)	24
	References	29
<b>3</b>	<b>System Architecture and Protection Requirements</b>	<b>31</b>
3.1	Introduction—Terminology, Functions and Structures	31
3.1.1	System Characteristics of Devices	32
3.1.2	System Environment	32
3.1.3	System Functions	33
3.1.4	System Structure	34
3.2	System Design Architecture	35
3.2.1	System Granularity	35
3.2.2	System Assembly	36
3.2.3	System Integration in Environment	38
3.3	Electronic System Levels	38
3.4	System Protection	39
3.4.1	CE Designation	40

3.4.2	Protection Classes . . . . .	40
3.4.3	IP Codes of Enclosures . . . . .	42
References . . . . .		43
<b>4 Reliability Analysis . . . . .</b>		45
4.1	Introduction . . . . .	45
4.2	Calculation Principles . . . . .	47
4.2.1	Probability Terminology . . . . .	47
4.2.2	Reliability Terminology . . . . .	49
4.2.3	Reliability Parameters . . . . .	49
4.3	Exponential Distribution . . . . .	53
4.3.1	Reliability Distributions . . . . .	53
4.3.2	Reliability Parameters and the Exponential Distribution . . . . .	55
4.4	Failure of Electronic Components . . . . .	56
4.4.1	Drift . . . . .	57
4.4.2	Reference and Operating Conditions . . . . .	57
4.4.3	Failure Rates of Electronic Components . . . . .	58
4.4.4	Derating . . . . .	60
4.4.5	Accuracy of Failure Rates . . . . .	60
4.5	Failure of Electronic Systems . . . . .	62
4.5.1	Calculation Principles . . . . .	62
4.5.2	Network Modeling—Serial and Parallel Systems . . . . .	63
4.6	Reliability Analysis of Electronic Systems . . . . .	64
4.6.1	Preliminaries . . . . .	64
4.6.2	Availability of Repairable Systems . . . . .	65
4.6.3	Electronic Systems Without Redundancy—Serial Systems . . . . .	66
4.6.4	Electronic Systems With Redundancy—Parallel Systems . . . . .	68
4.6.5	Service and Maintenance of Electronic Systems . . . . .	71
4.7	Recommendations for Improving Reliability of Electronic Systems . . . . .	72
References . . . . .		73
<b>5 Thermal Management and Cooling . . . . .</b>		75
5.1	Introduction—Terminology, Temperatures, and Power Dissipation . . . . .	76
5.1.1	Problem Definition . . . . .	76
5.1.2	Important Parameters in Thermal Management . . . . .	79
5.1.3	Temperatures of Components and Systems . . . . .	82
5.1.4	Power Dissipation in Electronic Components . . . . .	83
5.2	Calculation Principles . . . . .	84
5.2.1	Electrical and Thermal Networks . . . . .	84

5.2.2	Thermal Network Method . . . . .	86
5.3	Heat Transfer . . . . .	90
5.3.1	Introduction . . . . .	90
5.3.2	Conduction Heat Transfer . . . . .	90
5.3.3	Convection Heat Transfer . . . . .	93
5.3.4	Radiation Heat Transfer. . . . .	98
5.4	Methods to Increase Heat Transfer . . . . .	107
5.4.1	Heat Sinks. . . . .	107
5.4.2	Thermal Interface Materials. . . . .	110
5.4.3	Fans. . . . .	110
5.4.4	Heat Pipes . . . . .	112
5.4.5	Peltier Elements. . . . .	113
5.5	Application Examples in Electronic Systems . . . . .	115
5.5.1	Component Temperatures . . . . .	115
5.5.2	Outside and Inside Surface Temperatures of an Enclosure. . . . .	117
5.5.3	Choosing Open or Sealed Enclosures . . . . .	119
5.5.4	Heat Dissipation from Open Enclosures . . . . .	121
5.5.5	Heat Dissipation from Sealed Enclosures . . . . .	124
5.5.6	Heat Transfer Through Enclosure Panels. . . . .	130
5.5.7	Interior Air Temperatures . . . . .	134
5.5.8	Heat Transfer Inside an Open Enclosure . . . . .	135
5.5.9	Heat Transfer Inside a Sealed Enclosure . . . . .	137
5.5.10	Forced Convection with Fans and Fan Selection. . . . .	138
5.6	Recommendations for Thermal Management of Electronic Systems . . . . .	145
	References. . . . .	146
<b>6</b>	<b>Electromagnetic Compatibility (EMC)</b> . . . . .	147
6.1	Introduction . . . . .	148
6.2	Coupling Between System Components . . . . .	148
6.2.1	Conductive Coupling. . . . .	150
6.2.2	Capacitive Coupling . . . . .	152
6.2.3	Inductive Coupling . . . . .	154
6.2.4	Electromagnetic Coupling . . . . .	156
6.3	Grounding Electronic Systems . . . . .	157
6.3.1	Description of Reference Grounds. . . . .	157
6.3.2	Reference Systems Schemes (Grounding Systems) . . . . .	159
6.3.3	Return Conductor to the Reference Point for Digital Signals. . . . .	162
6.3.4	Return Conductor to the Reference Point for Analog Signals. . . . .	163
6.3.5	Ground Loops . . . . .	164

6.4	Shielding from Fields . . . . .	165
6.4.1	Shielding Fundamentals. . . . .	165
6.4.2	Shielding Magnetostatic Fields . . . . .	168
6.4.3	Shielding Magnetoquasistatic Fields . . . . .	170
6.4.4	Shielding Electrostatic Fields. . . . .	173
6.4.5	Shielding Electroquasistatic Fields. . . . .	175
6.4.6	Shielding Electromagnetic Fields. . . . .	176
6.5	Electrostatic Discharge (ESD). . . . .	181
6.5.1	Causes of ESD . . . . .	181
6.5.2	ESD-Suppression Measures. . . . .	182
6.6	Recommendations for EMC-Compliant Systems Design . . . . .	183
6.6.1	Key Steps in System Development . . . . .	183
6.6.2	Designing Printed Circuit Boards and Shielding . . . . .	184
6.6.3	Designing System Cabinets . . . . .	188
6.6.4	Connecting Peripherals . . . . .	190
	References. . . . .	191
<b>7</b>	<b>Recycling Requirements and Design for Environmental Compliance . . . . .</b>	<b>193</b>
7.1	Introduction—Motivation and the Circular Economy . . . . .	194
7.2	Manufacture, Use, and Disposal of Electronic Systems in the Circular Economy. . . . .	197
7.3	Product Recycling in the Disposal Process . . . . .	199
7.3.1	New Marketing Strategy—Selling Usage . . . . .	201
7.3.2	New Design Strategy—Product Durability . . . . .	201
7.4	Material Recycling in the Disposal Process . . . . .	203
7.5	Design and Development for Disassembly . . . . .	206
7.5.1	Structural Correctness . . . . .	206
7.5.2	Design for Disassembly. . . . .	208
7.5.3	Ease of Opening . . . . .	209
7.6	Material Suitability in Design and Development. . . . .	209
7.6.1	Suitability of Quantities. . . . .	210
7.6.2	Suitability for Separation. . . . .	210
7.6.3	Suitability for Recovery. . . . .	211
7.6.4	Material Compatibility. . . . .	213
7.6.5	Suitability for Disposal . . . . .	213
7.6.6	Material Labeling . . . . .	215
7.7	Recommendations for Environmentally Compliant Systems . . . . .	215
	References. . . . .	217
<b>8</b>	<b>Appendix . . . . .</b>	<b>219</b>
8.1	Notes and Rules on Technical Drawings . . . . .	219
8.1.1	Title Block . . . . .	219
8.1.2	Scales . . . . .	220

8.1.3	Identification Number . . . . .	220
8.1.4	Paper Sizes . . . . .	221
8.1.5	Line Styles and Widths . . . . .	221
8.1.6	Sectional Views. . . . .	222
8.2	Geometric Dimensioning and Tolerancing . . . . .	224
8.2.1	Elements of Specified Dimensions. . . . .	224
8.2.2	Dimension Types. . . . .	225
8.2.3	Tolerance Terminology . . . . .	225
8.2.4	Engineering Tolerances . . . . .	226
8.2.5	General Tolerances . . . . .	226
8.2.6	ISO Tolerances . . . . .	227
8.2.7	Form and Positional Tolerances. . . . .	227
8.2.8	Surface Specifications . . . . .	227
8.2.9	Material Specifications . . . . .	228
8.3	Preferred Numbers—Renard and E-Series . . . . .	228
8.4	Schematic Symbols of Electronic Components. . . . .	231
8.5	Labeling of Electronic Components . . . . .	234
8.5.1	Labeling with Colors. . . . .	234
8.5.2	Labeling with Characters. . . . .	235
<b>Index</b> . . . . .		<b>237</b>